

MY  
PERSONAL  
DESIGN<sup>®</sup>

ITALIANSTAIRCASECOLLECTION

**MY**  
PERSONAL  
**DESIGN**<sup>®</sup>

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d'OPERA



ALLA SUA TERZA COLLEZIONE, D'OPERA SALE UN ALTRO GRADINO  
VERSO QUELLA PERFEZIONE CHE L'HA ELEVATA COSTANTEMENTE  
DALLA SUA NASCITA AD OGGI.

UN PERCORSO FATTO DI SCELTE CORAGGIOSE DETTATE DALLA RAGIONE  
MA ANCOR PRIMA DALLA PASSIONE IRREFRENABILE  
PER UN DESIGN CHE VA OLTRE L'ESTETICA, PREMIANDO LA FUNZIONE.

FUNZIONE CHE A SUA VOLTA NON PREVARICA MAI QUELL'ARMONIA CREATA  
DAL PERFETTO EQUILIBRIO DI OGNI ELEMENTO.

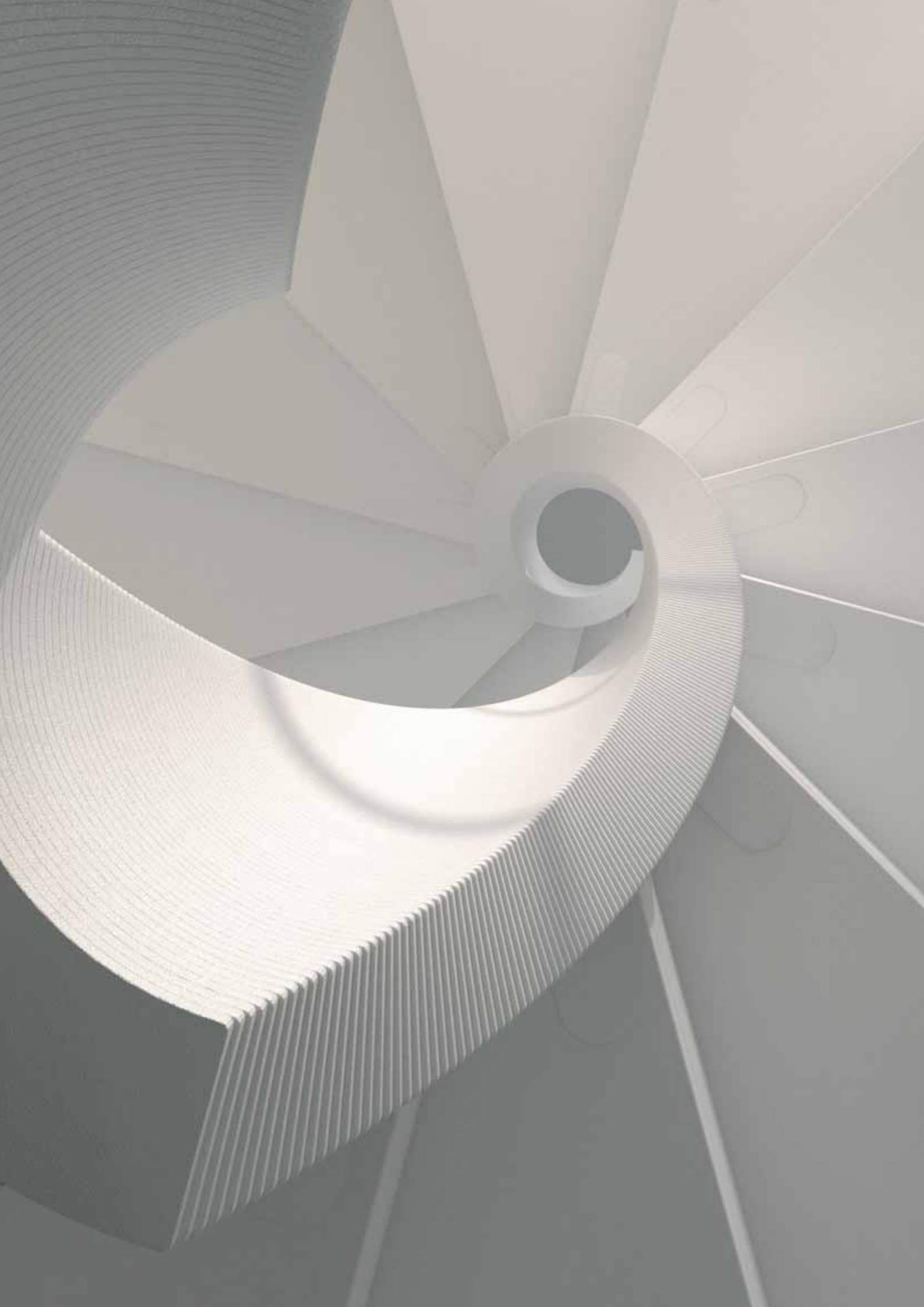
EQUILIBRIO RICERCATO MA SPESSO ORIGINATO DA SCELTE ISTINTIVE,  
QUELLE CHE COMUNEMENTE SI DEFINISCONO AFFINITÀ ELETTIVE E CHE NOI,  
ESPERTI IN MATERIA,  
COLLOCHIAMO AL PRIMO GRADINO DELLA SCALA DEI NOSTRI VALORI.

*AT ITS THIRD COLLECTION, D'OPERA HAS TAKEN ANOTHER STEP  
TOWARDS THE PERFECTION THAT HAS ALWAYS MARKED ITS GROWTH,  
FROM FOUNDATION TO THE PRESENT DAY.*

*A PATH OF COURAGEOUS CHOICES DICTATED BY REASON,  
BUT EVEN MORE BY THE IRREPRESSIBLE PASSION FOR A DESIGN  
THAT GOES BEYOND AESTHETICS, PREFERRING FUNCTION OVER APPEARANCE.*

*A FUNCTION THAT NEVER OVERWHELMS THE HARMONY,  
CREATED BY THE PERFECT BALANCE OF EACH ELEMENT.*

*A BALANCE THAT IS REFINED, BUT THAT OFTEN SPRINGS FROM INSTINCTIVE CHOICES,  
THE ONES THAT ARE COMMONLY DEFINED AS ELECTIVE AFFINITIES AND THAT WE,  
AS EXPERTS IN THE FIELD,  
PLACE ON THE FIRST STEP OF OUR SCALE OF VALUES.*



# AFFINITÀ ELETTIVE

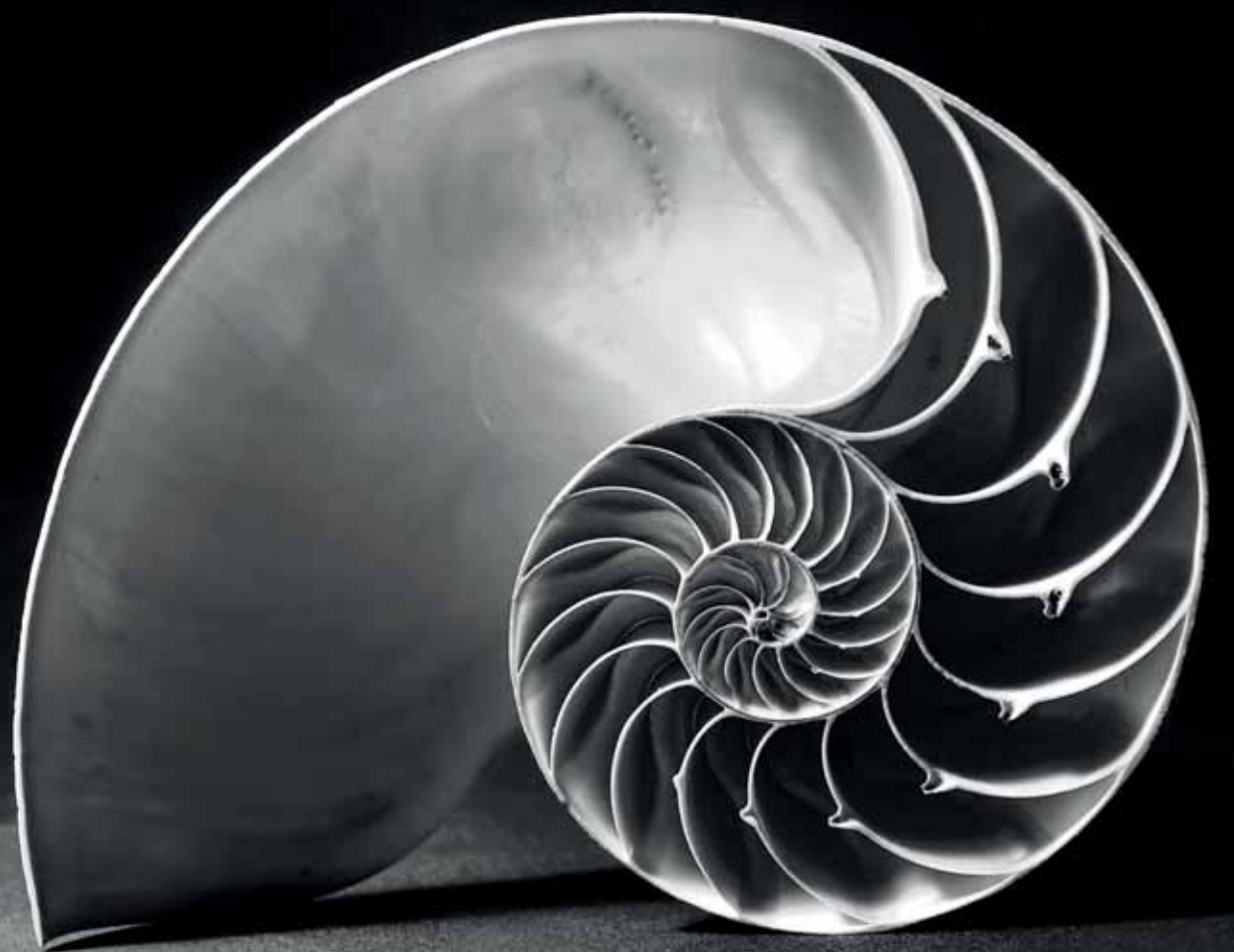
Elective affinities

Si sceglie ciò che piace,  
e piace per tanti motivi  
che la ragione elenca e la passione elude  
perché si sa:  
alle affinità elettive non si comanda.

...  
(e perché mai si dovrebbe?)

*You choose what you like, moved by passion,  
and are often unable to explain your choices:  
there is no reason behind elective affinities.*

...  
(and why should there be?)







## SERIE L20

SCALE A GIORNO CON DOPPIA O SINGOLA STRUTTURA IN METALLO.  
*STRAIGHT AND WINDER STAIRCASES WITH SINGLE OR DOUBLE METAL STRUCTURE.*

**L20-2S-GM-R51C7** | Scala a rampe con doppia struttura in metallo ad "I" |  
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
**L20-2S-GM-R51C7** | *Straight staircase with "I" shaped double metal structure |*  
*Flat metal steps | Railing made of newels and parallel rods*





**L20-2S-GMN-R7X** | Scala a rampe con doppia struttura in metallo sagomata a "C"  
Gradini in metallo a nastro | Ringhiera a montanti e correnti paralleli

**Esecuzione speciale**

**L20-2S-GMN-R7X** | Straight staircase with "C" shaped double metal structure  
Folded metal steps | Railing made of newels and parallel rods

**Special realization**

DETTAGLI  
INEQUIVOCABILI

Unambiguous details

**L20-2S-GM-R51C7** | Scala a rampe con doppia struttura in metallo ad "I"  
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
**L20-2S-GM-R51C7** | Straight staircase with "I" shaped double metal structure  
Flat metal steps | Railing made of newels and parallel rods











**L20-2S-GMS-R5** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in metallo scatolato | Ringhiera a montanti e correnti paralleli  
**L20-2S-GMS-R5** | Straight staircase with "Z" shaped double metal structure  
Boxed "tray" metal steps | Railing made of newels and parallel rods





**L20-2S-GM-R51C7** | Scala a rampe con doppia struttura in metallo ad "I"  
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
**L20-2S-GM-R51C7** | Straight staircase with "I" shaped double metal structure  
Flat metal steps | Railing made of newels and parallel rods





**L20-2S-GMN-C7** | Scala a rampe con doppia struttura in metallo sagomata a "Z" | Gradini in metallo a nastro | Corrimano a parete  
*L20-2S-GMN-C7* | Straight staircase with "Z" shaped double metal structure | Folded metal steps | Handrail on the wall



# ATTRAZIONE FATALE

Fatal attraction



**L20-2S-GL-R7** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
*L20-2S-GL-R7* | Straight staircase with "Z" shaped double metal structure  
Wood steps | Railing made of newels and parallel rods





**L20-2S-GL-R7** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
*L20-2S-GL-R7 | Straight staircase with "Z" shaped double metal structure | Wood steps | Railing made of newels and parallel rods*



**L20-2S-GV-R7VI** | Scala a rampe con doppia struttura in metallo ad "I"  
Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
*L20-2S-GV-R7VI* | Straight staircase with "I" shaped double metal structure  
Glass steps | Railing made of newels and parallel rods





NATURAMENTE  
PERFETTA

Naturally perfect



**L20-2S-GMV** | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in metallo a vaschetta  
*L20-2S-GMV* | Straight staircase with "I" shaped double metal structure | Boxed "tray" metal steps



la perfezione?  
una questione di sfumature, anzi...

## DI FINITURE



Perfection?  
a question of shades, indeed... of finishes



L20-2S-GMV | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in metallo a vaschetta  
L20-2S-GMV | Straight staircase with "I" shaped double metal structure | Boxed "tray" metal steps





**L20-2S-GL-R6** | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*L20-2S-GL-R6 | Straight staircase with "I" shaped double metal structure | Wood steps | Railing made of newels and parallel rods*





# O G N I P R O S P E T T I V A

Every perspective



**L20-2S-GMN-R11** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in metallo a nastro | Ringhiera a pannelli in metallo  
*L20-2S-GMN-R11* | Straight staircase with "Z" shaped double metal structure  
Folded metal steps | Railing made of metal panel



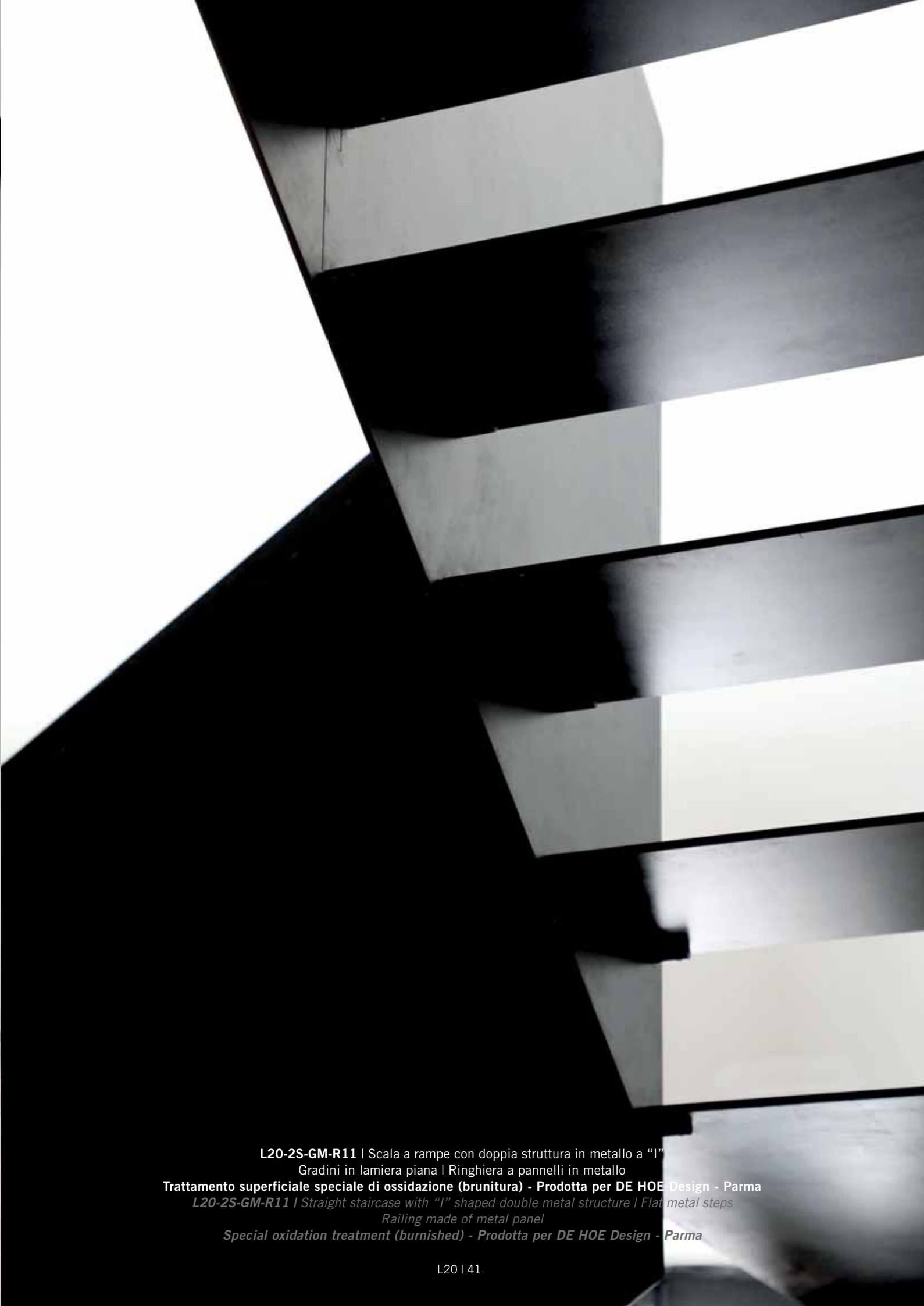
S I A M P L I A

it expands





**L20-2S-GM-R11** | Scala a rampe con doppia struttura in metallo a "I" | Gradini in lamiera piana | Ringhiera a pannelli in metallo  
Trattamento superficiale speciale di ossidazione (brunitura) - Prodotta per DE HOE Design - Parma  
*L20-2S-GM-R11* | Straight staircase with "I" shaped double metal structure | Flat metal steps | Railing made of metal panel  
Special oxidation treatment (burnished) - Realized for DE HOE Design - Parma



**L20-2S-GM-R11** | Scala a rampe con doppia struttura in metallo a "I"  
Gradini in lamiera piana | Ringhiera a pannelli in metallo  
**Trattamento superficiale speciale di ossidazione (brunitura) - Prodotta per DE HOE Design - Parma**  
*L20-2S-GM-R11 | Straight staircase with "I" shaped double metal structure | Flat metal steps  
Railing made of metal panel  
Special oxidation treatment (burnished) - Prodotta per DE HOE Design - Parma*

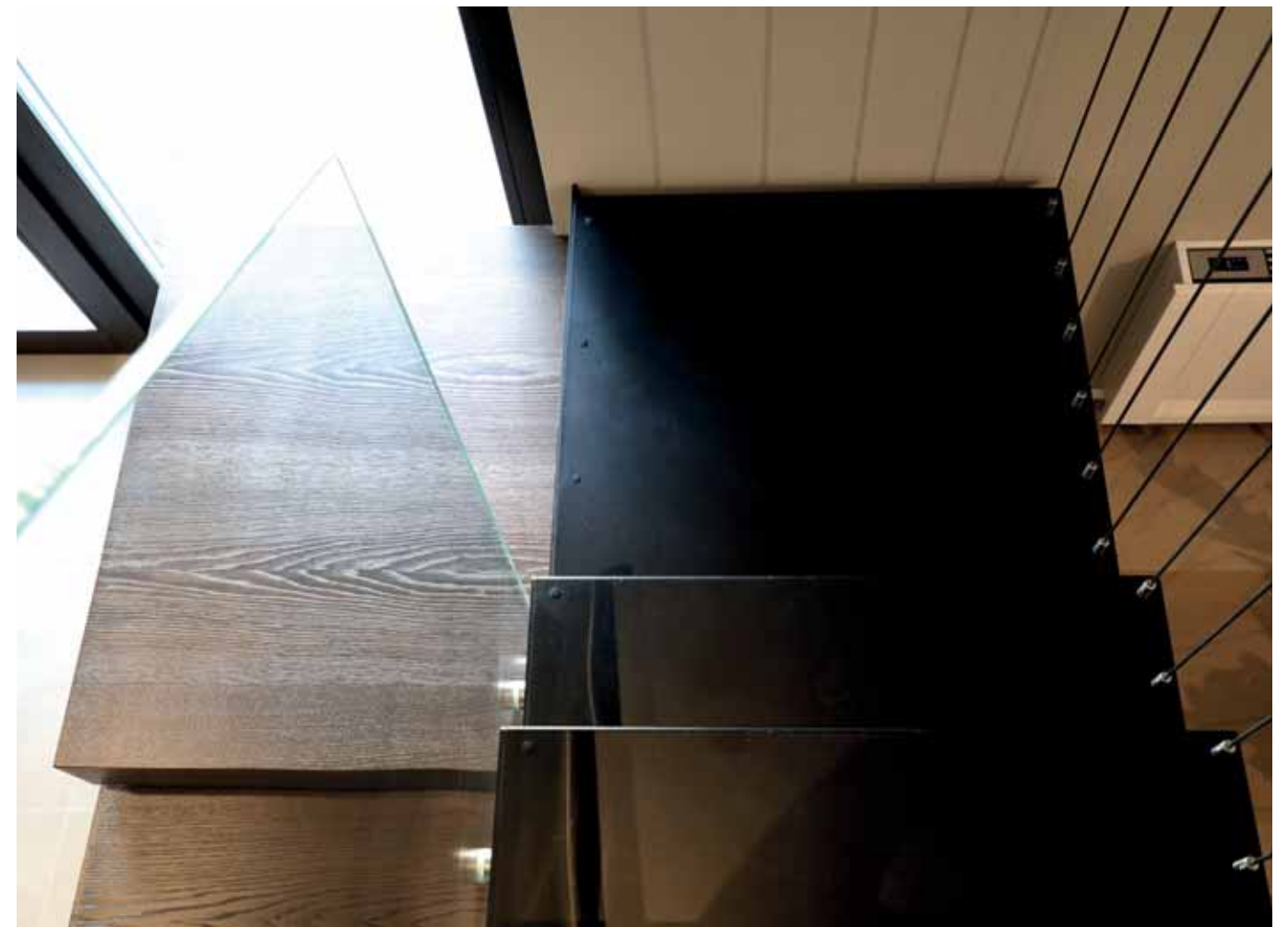


# CONTRASTI

Inevitable contrasts

**L20-1S-GMN-R10/RV1** | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in metallo a nastro | Ringhiere a filoncini verticali e in cristallo a pannelli  
**L20-1S-GMN-R10/RV1** | Straight staircase with "Z" shaped single metal structure  
Folded metal steps | Railing made of vertical steel rods and glass panels

INEVITABILI



**L20-1S-GMN-R10/RV1** | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in metallo a nastro | Ringhiere a filoncini verticali e in cristallo a pannelli  
**L20-1S-GMN-R10/RV1** | Straight staircase with "Z" shaped single metal structure  
Folded metal steps | Railing made of vertical steel rods and glass panels





L20-1S-GL-R5 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli  
L20-1S-GL-R5 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of newels and parallel rods





Applicazione di punti luce con faretti led incassati nella struttura  
*Application of spot lights with LED embedded in the structure frame*



Applicazione di plafoniere con luci a led incassate nei gradini  
*Application of ceiling fixtures with LED lights embedded underneath the steps*





L20-1S-GV-R5 | Scala a rampe con singola struttura in metallo a "I" | Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
L20-1S-GV-R5 | Straight staircase with "I" shaped single metal structure | Glass steps | Railing made of newels and parallel rods



PARTICOLARMENTE



PARTICOLARI

Particularly... particular

**L20-1S-GV-R5** | scala a rampe con singola struttura in metallo a "I" | Gradini in cristallo  
Ringhiera a montanti e correnti paralleli  
*L20-1S-GV-R5* | Straight staircase with "I" shaped single metal structure | Glass steps  
Railing made of newels and parallel rods



L20-1S-GL-RV1 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera in cristallo a pannelli  
L20-1S-GL-RV1 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of glass panels





Particolare copri testa gradino  
*Detail of step end cover*







**L20-1S-GM-R10** | Scala a rampe con singola struttura in metallo sagomata a "Z" | Gradini in lamiera piana | Ringhiera a filoncini verticali  
*L20-1S-GM-R10* | Straight staircase with "Z" shaped single metal structure | Flat metal steps | Railing made of thin vertical steel rods



L20-1S-GL-R7 | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli

L20-1S-GL-R7 | Straight staircase with "Z" shaped single metal structure | Wood steps | Railing made of newels and parallel rods

SINERGIE  
INASPETTATE

Unexpected synergies





**L20-1S-GL-R7** | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
**L20-1S-GL-R7** | Straight staircase with "Z" shaped single metal structure  
Wood steps | Railing made of newels and parallel rods





**L20-1S-GL-R8** | Scala a rampe con singola struttura in metallo a "I"  
Gradini in legno | Ringhiera a colonne in metallo quadre  
**L20-1S-GL-R8** | Straight staircase with "I" shaped single metal structure  
Wood steps | Railing made of square metal columns





L20-1S-GL-R8 | Scala a rampe con singola struttura in metallo a "I"  
Gradini in legno | Ringhiera a colonne in metallo quadre  
L20-1S-GL-R8 | Straight staircase with "I" shaped single metal structure  
Wood steps | Railing made of square metal columns



**L20-1S-GL-RV1** | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera in cristallo a pannelli  
*L20-1S-GL-RV1* | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of glass panels

C O M B I N A Z I O N I  
E N E R G I Z Z A N T I

Energising combinations











## S E R I E S 2 0

SCALE A GIORNO CON GRADINI A SBALZO FISSATI A PARETE.  
*STRAIGHT AND WINDER STAIRCASES WITH CANTILEVERED STEPS ATTACHED TO THE WALL.*

**S20-GL-RV1** | Scala a rampe | Gradini in legno | Ringhiera in cristallo a pannelli  
*S20-GL-RV1 | Straight staircase | Wood steps | Railing made of glass panels*





S20-GL-RV1 | Scala a rampe | Gradini in legno | Ringhiera in cristallo a pannelli  
S20-GL-RV1 | Straight staircase | Wood steps | Railing made of glass panels







**S20-GL-R5** | Scala a rampe | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R5* | Straight staircase with suspension system | Wood steps | Railing made of newels and parallel rods





**S20-GL-R5** | Scala a rampe | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R5* | Straight staircase with suspension system | Wood steps | Railing made of with newels and parallel rods





**S20-GV-R5** | Scala a rampe | Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
*S20-GV-R5 | traight staircase with suspension system | Glass steps | Railing made of newels and parallel rods*





LA SOSTENIBILE  
LEGGEREZZA  
DELL'ESSERCI

The bearable lightness of being

**S20-GL-R6** | Scala a rampa elicoidale | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R6 | Helical staircase | Wood steps | Railing made of newels and parallel rods*





**S20-GL-R6** | Scala a rampa elicoidale | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R6* | Helical staircase | Wood steps | Railing made of newels and parallel rods





INDIZI  
DI PERFEZIONE

Hints of perfection

**S20-GL-R10** | Scala a rampe | Gradini in legno | Ringhiera a filoncini verticali  
*S20-GM-R10* | Straight staircase with suspension system | Wood steps | Railing made of vertical steel rods





**S20-GM-R10** | Scala a rampe | Gradini in legno | Ringhiera a filoncini verticali  
*S20-GM-R10 | Straight staircase with suspension system | Wood steps | Railing made of vertical steel rods*





**S20-GMN-R10** | Scala a rampe | Gradini in metallo a nastro | Ringhiera a filoncini verticali  
*S20-GMN-R10 | Straight staircase with suspension system | Folded metal steps | Railing made of vertical steel rods*



A M O R E V O L I  
I N C L I N A Z I O N I

Loving inclinations





**S20-GM-R10** | Scala a rampa elicoidale | Gradini in lamiera piana | Ringhiera a filoncini verticali  
*S20-GM-R10 | Helical staircase with suspension system | Flat Railing made of vertical steel rods*